























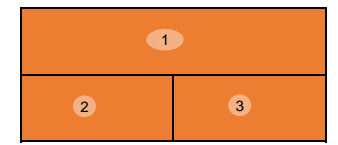
CRIMPING TABLE

TABELA REFERÊNCIA P/ Prensagem de Mangueiras - TABLA DE REFERENCIA PARA Prensado de Mangueiras

NO SKIVE

HOSE MANGUEIRA	SPECIFICATION ESPECIFICAÇÃO	PART NO. FERRULE CAPA FERRULA	ASSEMBLY MONTAGEM - ENSEMBLE		1/8"		3/16"		1/4"		5/16"		3/8"		13/32"		1/2"		5/8"		3/4"		7/8"		1"		1-1/8"		1-3/8"		1-1/4"		1-1/2"		1-3/4"		1-13/16"		2"	
			DN	FEATURES TRAÇO - CARACTERÍSTICAS	-2	-3	-4	-5	-6	-8	-10	-12	-14	-16	-18	-20	-24	-28	-32																					
	LIGHT AXION SAE 100 R1AT / 15N EN 853	03310		-	-	18,0	20,0	20,5	-	24,0	27,0	30,8	-	39,1	-	-	49,0	57,0	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	69,4			
		00110		-	-	17,0	18,5	20,6	-	24,0	27,0	30,6	-	38,9	-	-	48,3	54,0	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	67,0			
		ONE PIECE		-	-	16,0	-	20,5	-	23,2	-	31,3	-	39,3	-	-	48,5	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-		
	SUPER AXION SAE 100 R2AT / 25N EN 853	03310		-	-	19,0	20,0	22,2	-	23,1	28,2	32,0	-	41,0	-	-	51,0	57,5	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	72,4			
		00210		-	-	19,0	21,0	22,0	-	25,0	28,2	32,0	-	40,6	-	-	51,0	58,0	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	69,5			
		ONE PIECE		-	-	17,4	-	22,0	-	24,7	28,5	31,9	-	40,7	-	-	49,0	56,4	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	69,0			
	EXTREME AXION SAE 100 R6	00550		-	-	16,0	18,2	20,6	-	23,8	26,4	30,8	-	38,5	-	-	44,3	51,5	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	59,5			
	GENERAL AXION SAE 100 R6	00018		-	-	15,0	16,8	19,0	-	23,1	26,6	30,5	31,6	38,0	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	62,2	-	-			
	SUPERFLEX AXION SAE 100 R17	03310		-	-	15,0	16,3	20,2	-	23,1	26,0	29,0	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-			
		00210		-	-	15,0	-	21,0	-	23,0	26,0	29,0	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-		
		ONE PIECE		-	-	16,4	-	20,3	-	23,9	27,5	31,7	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-		
	THERMO PLASTIC SAE 100 R7 / R8	00018		-	-	14,1 (R7) 18,8 (R8)	16,2 (R7) 22,0 (R8)	18,2 (R7) 22,0 (R8)	-	22,2 (R7) 26,0 (R8)	25,6 (R7) 30,8 (R8)	29,0 (R7) 33,8 (R8)	-	36,8 (R7) 39,2 (R8)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-			
	R14 SMOOTH	00TFO		-	-	12,2	14,0	15,5	17,2	20,0	23,5	27,0	27,5	33,0	37,2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-			
	R14 CONVULUTED	00018		-	-	13,5	15,0	16,0	-	19,7	22,8	26,7	-	33,3	-	-	44,9	48,0	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	63,0			

NO SKIVE



- 1 CRIMPING DIAMETER NO SKIVE (mm)
DIÂMETRO DE Prensagem SEM DESCASQUE (mm)
DIAMETRO DE Prensado SIN PELADO (mm)
- 2 CRIMPING DIAMETER WITH SKIVE (mm)
DIÂMETRO DE Prensagem COM DESCASQUE EXTERNO (mm)
DIAMETRO DE Prensado CON PELADO EXTERNO (mm)
- 3 CRIMPING DIAMETER WITH INTERNAL AND EXTERNAL SKIVE (mm)
DIÂMETRO DE Prensagem COM DESCASQUE INTERNO E EXTERNO (mm)
DIAMETRO DE Prensado CON PELADO INTERNO Y EXTERNO (mm)

ASSEMBLY TOLERANCE TOLERÂNCIA DE MONTAGEM TOLERANCIA DE ENSAMBLE	± 0.30 mm
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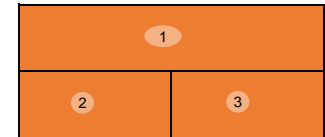
CRIMPING TABLE

TABELA REFERÊNCIA P/ Prensagem de Mangueiras - TABLA DE REFERENCIA PARA Prensado de Mangueras

INTERLOCK

HOSE MANGUEIRA	SPECIFICATION ESPECIFICAÇÃO	PART NO. FERRULE CAPA FERRULA	ASSEMBLY MONTAGEM - ENSAMBLE		1/8"	-2	3/16"	-3	1/4"	-4	5/16"	-5	3/8"	-6	13/32"	-	1/2"	-8	5/8"	-10	3/4"	-12	7/8"	-14	1"	-16	1-1/8"	-	1-3/8"	-	1-1/4"	-20	1-1/2"	-24	1-3/4"	-28	1- 13/16"	-	2"	-32
			DN	FEATURES TRAÇO - CARACTERÍSTICAS																																				
	HEAVY DUTY AXIXON 4SP EN 856	00621 - INTERLOCK		-	-	-	-	-	-	-	-	23,0	-	-	-	-	27,0	-	29,8	33,7	-	-	-	-	42,7	-	-	-	-	59,6	-	-	-	-	-	-	74,6			
				-	-	-	-	-	-	-	-	-	-	25,0	6,0	-	-	-	-	33,5	8,5	32,0	12,0	32,0	12,0	-	-	37,0	14,0	-	-	-	48,0	20,0	-	-	-	-	-	63,0
	HIPOWER AXIXON 4SH EN 856	00621 - INTERLOCK		-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	35,0	-	-	-	43,8	-	-	-	-	54,7	61,0	-	-	-	-	-	78,0			
				-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	32,0	12,0	-	-	37,0	14,0	-	-	-	48,0	15,0	52,0	18,0	-	-	-	-	63,0
	ROCKETS AXIXON SAE 100 R13	00621 - INTERLOCK		-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	31,0	35,0	-	-	-	43,8	-	-	-	-	53,5	60,5	-	-	-	-	-	75,0			
				-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	32,0	12,0	-	-	37,0	14,0	-	-	-	48,0	15,0	52,0	25,0	-	-	-	-	63,0

INTERLOCK



- 1 CRIMPING DIAMETER NO SKIVE (mm)
DIÂMETRO DE PrensAGEM SEM DESCASQUE (mm)
DIÂMETRO DE PrensADO SEM PELADO (mm)
- 2 CRIMPING DIAMETER WITH SKIVE (mm)
DIÂMETRO DE PrensAGEM COM DESCASQUE EXTERNO (mm)
DIÂMETRO DE PrensADO COM PELADO EXTERNO (mm)
- 3 CRIMPING DIAMETER WITH INTERNAL AND EXTERNAL SKIVE (mm)
DIÂMETRO DE PrensAGEM COM DESCASQUE INTERNO E EXTERNO (mm)
DIÂMETRO DE PrensADO COM PELADO INTERNO Y EXTERNO (mm)

OTHER HOSES

	SUCTION AXIXON SAE 100 R4	00700		-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	33,0	-	-	-	38,7	-	-	-	45,3	51,9	-	-	-	-	-	64,2			
		00100		-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	35,8	-	-	-	41,6	-	-	-	48,2	54,7	-	-	-	-	-	67,5	
		03310		-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	34,0	-	-	-	39,7	-	-	-	46,3	52,3	-	-	-	-	-	65,2	
	THERMO PLASTIC 1WB EXCEED SAE R7	00018		-	-	-	-	13,5	-	-	17,7	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
				-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-

ASSEMBLY TOLERANCE TOLERÂNCIA DE MONTAGEM TOLERANCIA DE ENSAMBLE	± 0.30 mm
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